



Stinger Production Equipment

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Model - 1250F

The Stinger Model 1250F has a motorized variable speed rotation with Forward-Stop-Reverse motion. Table rotation uses a double reduction gear box driven by a 90 VDC motor that is dynamically braked with variable speed from 0.06 to 2.46 rpm. A 26" faceplate includes pre-drilled holes for chuck mounting. The positioner operates on 120 volt, single phase, 60 cycle input power. A plug-in hand pendant includes a "Forward-Stop-Reverse" switch along with a speed adjustment potentiometer on 25' of cable. Standard pre-loaded Timken bearings are protected by a heavy-duty welding rotoground assembly.

Load Capacity	-----	1250 Lb. at 5" overhung from face	
Rotational Motor Size	-----	1/2 H.P. DC Motor	
Rotation Speed	-----	Variable from .06 to 2.46 RPM	
Rotation Torque	-----	12,000 Inch Lbs.	
Tilt Range	-----	0 through 90 degrees, power tilt w/ limit switches	
Tilt Torque	-----	Manual	
Table Size	-----	26" OD	<u>Includes</u>
Length- Center- Back	-----	11-3/4"	Hand Pendant Control w/Cable
Overall Width	-----	23"	<u>Optional Equipment</u>
Center Height	-----	32"	Variable Speed Foot Control
Base Length	-----	15"	On / Off Foot Control
Table Flat Height	-----	23-3/4"	

Other Equipment:

Positioners, Turning Rolls, Oscillators, Cross Slides, Welding Chucks, Headstock-Tailstocks, Manipulators, Pipe Cutting Machines & Jimmy Jammer Welding Systems.



Increase Your Production with Stinger Equipment